

Milling Chuck



COLLET HOLDER WITH #25
COLLET CHUCK DIN 6388 TYPE A
OZ-25

DIN 6388 # 25 SERIES
DIN 2080 NT-SHANK



1. Best selected quality tool steel hardened & Precision ground.
2. Accuracy of concentric to within 0.008" per inch. (0.02mm per 25mm)
3. High rigidity & Clamping force.
4. 1 set including 1 chuck shank holder
1 wrench 1 case.
7 or 15 pcs of collet.

CHUCK SHANK ONLY

ORDER NO.	CHUCK SHANK	DRAW BAR THREADS		WEIGHT(kg)		MEAS. CFT	CODE NO.
		SAE	METRIC	SAE	METRIC		
VB-MT-2	MT2	3/8"-16	M10X1.5P	1	1	0.3	3101-001
VB-MT-3	MT3	3/8"-16	M10X1.5P	1.1	1	0.3	3101-002
		1/2"-12					
		1/2"-13	M12X1.75P				
VB-MT-4	MT4	5/8"-11	M16X2.0P		1.4	0.3	3101-003
VB-MT-5	MT5	1"-8	M24X3.0P		2	0.5	3101-004
VB-R8	R-8	7/16"-20		1.3		0.3	3101-005
VB-NT30	NT30	1/2"-12	M12X1.75P	1.1	1.1	0.3	3101-006
		1/2"-13					
VB-NT40	NT40	5/8"-11	M16X2.0P	1.5	1.5	0.3	3101-007
VB-NT50	NT50	1"-8	M24X3.0P	3.4	3.4	0.5	3101-008

Please Notify the Draw Bar Thread Size When ordering.

MILLING COLLET CHUCK KIT

Including Shank, full set of collets, wrench and case.

Collet Chuck Kit



DIN 6388
OZ-25 TYPE

FULL SET

ORDER NO.	COLLETS SIZE OZ-25		PCS	WEIGHT (KGS)	CODE NO.
	TAPER	COLLETS			
VB-101	NT30	Inch 1/8"-1" 15PCS 1/4"-1" 7PCS Metric 3mm-25mm 15pcs 6mm-25mm 7pcs	7	3.7	3101-101
VB-102			15	5.2	3101-102
VB-103	NT40		7	4	3101-103
VB-104			15	5.5	3101-104
VB-105	NT50		7	6.5	3101-105
VB-106			15	8.5	3101-106
VB-107	MT3		7	3.3	3101-107
VB-108			15	5.2	3101-108
VB-109	MT4		7	3.9	3101-109
VB-110			15	5.4	3101-110
VB-111	MT5		7	4.7	3101-111
VB-112			15	6.2	3101-112
VB-113	R8		7	3.7	3101-113
VB-114			15	5.2	3101-114
VB-115	MT2		7	3.6	3101-115
VB-116		15	5.1	3101-116	

Please Notify the Type Size, Collet Type, Set Range, and Set Numbers When Ordering.

CONTENT COLLET SET SIZE

7 PCS/SET	MM	6, 8, 10, 12, 16, 20, 25MM
	INCH	1/4", 5/16", 3/8", 1/2", 5/8", 3/4", 1"
15 PCS/SET	MM	3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 16, 18, 20, 25MM
	INCH	1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", 1"

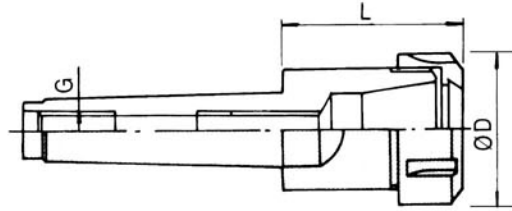


ER Spring Collet Chuck System

MT-SHANK

Collet Holders With Morse Taper Shank

DIN 6499
DIN 228



ORDER NO.	TAPER	COLLET TYPE	L	D	G	WEIGHT KG.	CODE NO.
V-401	MT2	ER16	40	28	3/8"-16W or M10 X 1.5P	0.3	3023-301
V-402		ER20	43	34	3/8"-16W or M10 X 1.5P	0.3	3023-302
V-403		ER25	47	42	3/8"-16W or M10 X 1.5P	0.4	3023-303
V-404	MT3	ER16	40	28	3/8"-16W or 1/2"-12W M10X1.5PM12X1.75P	0.4	3024-301
V-405		ER32	70	50	3/8"-16W or 1/2"-12W M10X1.5PM12X1.75P	0.55	3024-302
V-406		ER40	80	63	3/8"-16W or 1/2"-12W M10X1.5PM12X1.75P	0.85	3024-303
NEW V-451	MT3	ER20	43	34	1/2"-12NC M12 X 1.75P	0.3	3024-304
V-452		ER25	47	42	1/2"-12NC M12 X 1.75P	0.4	3024-305
V-407		ER32	60	50	5/8"-11W or M16 X 2.0P	0.6	3025-301
V-408	MT4	ER40	82	63	5/8"-11W or M16 X 2.0P	1	3025-302
V-409		ER50	85	78	5/8"-11W or M16 X 2.0P	1.8	3025-303
V-410	MT5	ER40	82	63	1"-8W or M24 X 3.0P	1.8	3026-301
V-411		ER50	85	78	1"-8W or M24 X 3.0P	2.5	3026-302

Collet Chuck Kit With Morse Taper Shank

Including shank, full set of collets, wrench and case. (ER16, ER20 no Wrench)

- 1.ER16, 20, 25, PACKED IN WOODEN BOX (W)
- 2.ER32, 40, 50, PACKED IN PLASTIC BOX (P)



Please notify the taper size, collet type, set range, and set numbers when ordering.

ORDER NO.	TAPER	COLLET TYPE	SET RANGE	SET PCS	WEIGHT KG.	CODE NO.	
V-412	MT2	ER16	1-10	10	1.05	3023-401	
V-413		ER16	3-10	8	1	3023-402	
V-414		ER20	2-13	12	1.3	3023-403	
V-415		ER20	4-13	10	1.2	3023-404	
V-416		ER25	2-16	15	2.4	3023-405	
V-417		ER25	4-16	15	2	3023-406	
V-418	MT3	ER25	6-16	7	1.3	3023-407	
V-419		ER16	1-10	10	1.5	3024-401	
NEW V-420		ER16	3-10	8	1.1	3024-402	
V-441		ER20	2-13	12	1.35	3023-408	
V-442		ER20	4-13	10	1.3	3023-409	
V-443		ER25	2-16	15	2.5	3023-410	
V-444	MT3	ER25	4-16	7	2.1	3023-411	
V-421		ER32	3-20	18	4.1	3024-403	
V-422		ER32	4-20	11	3	3024-404	
V-423		ER32	6-20	6	2.7	3024-405	
V-424		ER40	4-26	23	7.2	3024-406	
V-425		ER40	4-26	15	6	3024-407	
V-426	MT4	ER40	6-25	7	4.5	3024-408	
V-427		ER32	3-20	18	4.3	3025-401	
V-428		ER32	4-20	11	3.2	3025-402	
V-429		ER32	6-20	6	2.9	3025-403	
V-430		ER40	4-26	23	7.3	3025-404	
V-431		ER40	4-26	15	6.1	3025-405	
V-432	MT4	ER40	6-25	7	4.6	3025-406	
V-433		ER50	12-34	12	9	3025-407	
V-434		MT5	ER40	4-26	23	8.2	3026-401
V-435			ER40	4-26	15	6.9	3026-402
V-436			ER40	6-25	7	5.4	3026-403
V-437		ER50	12-34	12	9.5	3026-404	



Milling Collet Chuck

DIN 6388 # 25 SERIES

MAS 403 BT-SHANK

OZ-25

COLLET HOLDER WITH BT-SHANK



ORDER NO.	TAPER	DIN 6388	DRAW BAR	WEIGHT KGS	CODE NO.
VB-BT40	BT40	#25	M16X2.0P	1.6	3101-009
VB-BT50	BT50	#25	M24X3.0P	4.3	3101-010
VB-BT50			M24X3.0P	5	3101-011
VB-BT50			M24X3.0P	5.8	3101-012

Milling Collet Chuck Kit

Including shank, full set of collets, wrench and case.



METRIC COLLET SYSTEM

ORDER NO.	TAPER	PCS/SET	WEIGHT KGS	CODE NO.
VB-241	BT40	7	4.4	3101-117
VB-242		15	5.9	3101-118
VB-251	BT50	7	7.5	3101-119
VB-252		15	9.5	3101-120

INCH COLLET SYSTEM

ORDER NO.	TAPER	PCS/SET	WEIGHT KGS	CODE NO.
VB-231	BT40	7	4.4	3101-121
VB-232		15	5.9	3101-122
VB-233	BT50	7	7.5	3101-123
VB-234		15	9.5	3101-124

CONTENT COLLET SET SIZE

METRIC RANGE SET SIZE
7PCS: 6, 8, 10, 12, 16, 20, 25mm
15PCS: 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 16, 18, 20, 25mm

INCH RANGE SET SIZE
7PCS: 1/4", 5/16", 3/8", 1/2", 5/8", 3/4", 1"
15PCS: 1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", 1"

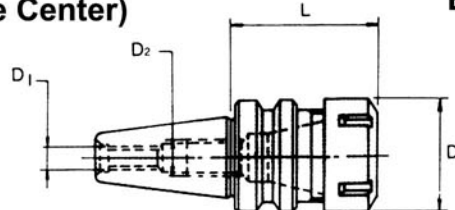


ER Spring Collet Chuck System MAS403

Collet Holders With BT Taper Shank (For CNC Machine Center)

BT-SHANK

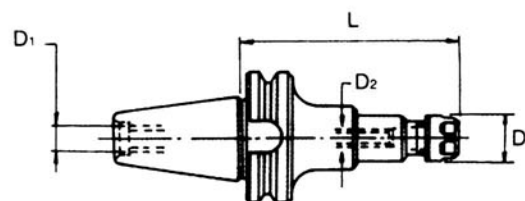
ER-32 ER-40



ORDER NO.	TAPER	COLLET TYPE	D1	D2	D3	L	KGS	CODE NO.	
V-700	BT30	ER32	M12	M12x1.75P	50	60	0.6	3031-303	
V-703A	BT40	ER32	M16X2.0P	M22x1.5P	50	70	1.2	3032-305	
V-703B		ER32	M16X2.0P	M22x1.5P	50	100	1.4	3032-306	
V-704	BT50	ER40	M16X2.0P	M22x1.5P	63	80	2.0	3032-307	
V-705		ER32	M24X3.0P	M28x1.5P	50	100	3.4	3033-305	
V-706B	BT50	ER40	M24X3.0P	M28x1.5P	63	150	5.8	3033-307	
V-707		ER50	M12	M36x1.5P	78	100	4.8	3033-308	
V-710	BT30	ER11	M12	M12x1.75P	19	60	0.6	3033-311	
V-711		ER11	M12	M12x1.75P	19	100	0.9	3033-312	
V-712		ER11M	M12	M12x1.75P	16	100	0.9	3033-313	
V-713		ER16	M12	M12x1.75P	28	100	0.9	3033-314	
V-714		ER16M	M12	M12x1.75P	22	100	0.9	3033-315	
V-715		ER20	M12	M12x1.75P	34	60	0.6	3033-316	
V-716		ER20	M12	M12x1.75P	34	100	0.9	3033-317	
V-717		ER20M	M12	M12x1.75P	28	100	0.9	3033-318	
V-718		ER25	M12	M12x1.75P	42	60	0.7	3033-319	
V-719		ER40	M12	M12x1.75P	63	70	0.9	3033-320	
V-720		BT40	ER11	M16	M22x11.5P	19	70	1	3033-321
V-721			ER11	M16	M22x11.5P	19	100	1.5	3033-322
V-722A			ER11M	M16	M22x11.5P	16	100	1	3033-323
V-722B			ER11M	M16	M22x11.5P	16	150	1.3	3033-329
V-723A	ER16M		M16	M22x11.5P	22	100	1.5	3033-324	
V-723B	ER16M		M16	M22x11.5P	22	150	1.6	3033-330	
V-724A	ER20M		M16	M22x11.5P	28	100	1.6	3033-325	
V-724B	ER20M		M16	M22x11.5P	28	150	1.9	3033-331	
V-725	ER25		M16	M22x11.5P	42	70	1.4	3033-326	
V-726	ER25		M16	M22x11.5P	42	100	1.7	3033-327	
V-727	ER50		M16	M22x11.5P	78	90	2	3033-328	

Collet Holders With Extension Type BT Taper Shank

ER-16, ER-20



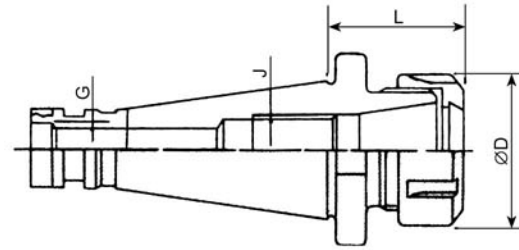
ORDER NO.	TAPER	COLLET TYPE	D3	L	D1	WEIGHT KGS	CODE NO.
V-770	BT30	ER16	28	60	M12	0.6	3031-301
V-772	BT40	ER16	28	70	M16	1.1	3032-301
V-773		ER16	28	100	M16	1.5	3032-302
V-774	BT50	ER20	34	70	M16	1.1	3032-303
V-775		ER20	34	100	M16	1.5	3032-304
V-776	BT50	ER16	28	100	M24	4.3	3033-301
V-777		ER16	28	150	M24	4.8	3033-302
V-778	BT50	ER20	34	100	M24	4.3	3033-303
V-779		ER20	34	150	M24	4.8	3033-304
V-730	BT40	ER16	28	150	M16	1.8	3033-351
V-731		ER20	34	150	M16	1.9	3033-352
V-732	BT50	ER25	42	150	M16	2	3033-353
V-733		ER32	50	150	M16	2	3033-354
V-734	BT50	ER16	28	200	M24	5	3033-355
V-743		ER16	28	200	M24	7.5	3033-364
V-735	BT50	ER20	34	200	M24	5	3033-356
V-736		ER25	42	100	M24	4.8	3033-357
V-737	BT50	ER25	42	150	M24	5.8	3033-358
V-744		ER25	42	200	M24	8	3033-365
V-738	BT50	ER32	50	150	M24	5.8	3033-359
V-739		ER32	50	200	M24	6.5	3033-360
V-740	BT50	ER40	63	100	M24	5	3033-361
V-741		ER40	63	200	M24	7.5	3033-362
V-742	BT50	ER50	78	150	M24	6	3033-363



ER Spring Collet Chuck System

Collet Chuck Kit With ISO Taper Shank

DIN 2080/ISO SHANK
DIN 6499



ORDER NO.	TAPER	COLLET TYPE	L	D	G	WEIGHT KG.	CODE NO.
V-101	NT30	ER32	55	50	1/2"-12W,M12X1.75P (USA 1/2"-UNC13)	0.6	3020-301
V-102		ER40	85	63		1	3020-302
V-103	NT40	ER32	50	60	5/8"-11W or M16X2.0P	1	3021-301
V-104		ER40	55	63		1.3	3021-302
V-105		ER50	80	78		1.9	3021-303
V-106	NT50	ER32	58	50	1"-8W or M24X3.0P	2.6	3022-301
V-107		ER40	58	63		3.2	3022-302
V-108		ER50	65	78		3.5	3022-303
※ V-109	NT30	ER25	55	42	1/2"-12W,M12X1.75P	0.55	3020-303
※ V-110	NT40	ER25	50	42	5/8"-11W,M16X2.0P	1.0	3021-304

Collet Chuck Kit With ISO Taper Shank

Including shank, full set of collets, wrench and case.



Please notify the taper size, collet type, set range, and set numbers when ordering.

ORDER NO.	TAPER	COLLET TYPE	SET RANGE	SET PCS	WEIGHT KG.	CODE NO.
V-201	NT30	ER32	3-20	18	4.2	3020-401
V-202			4-20	11	3.2	3020-402
V-203			6-20	6	2.8	3020-403
V-204	NT30	ER40	4-26	23	7.3	3020-404
V-205			4-26	15	6	3020-405
V-206			6-25	7	4.6	3020-406
V-207	NT40	ER32	3-20	18	4.8	3021-401
V-208			4-20	11	3.8	3021-402
V-209			6-20	6	3.4	3021-403
V-210	NT40	ER40	4-26	23	8.2	3021-404
V-211			4-26	15	6.9	3021-405
V-212			6-25	7	5.2	3021-406
V-213	NT40	ER50	12-34	12	10	3021-407
V-214	NT50	ER32	3-20	18	6.4	3022-401
V-215			4-20	11	5.4	3022-402
V-216			6-20	6	5.5	3022-403
V-217	NT50	ER40	4-26	23	9.8	3022-404
V-218			4-26	15	8.5	3022-405
V-219			6-25	7	7	3022-406
V-220	NT50	ER50	12-34	12	11	3022-407
※ V-223	NT30	ER25	2-16	7	2.8	3020-407
※ V-224			4-16	15	2.4	3020-408
※ V-225	NT40	ER25	2-16	7	3.3	3021-409
※ V-226			4-16	15	3.0	3021-410